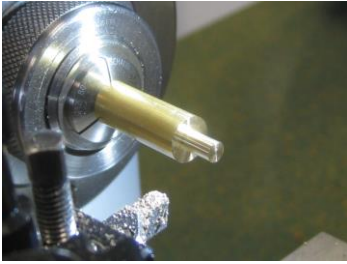
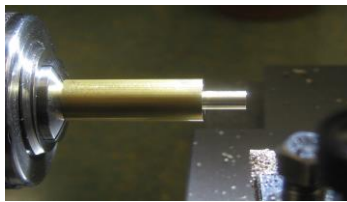


For the making of the prototipe cannon pinion I started by making the cutter post that the school kindly bought for me, I chucked a brass rod and I turned it down, made the shoulder to accomodate the blade, threaded it, bavelled the back, placed a washer, tightened with a bolt and secured with loctite glue.



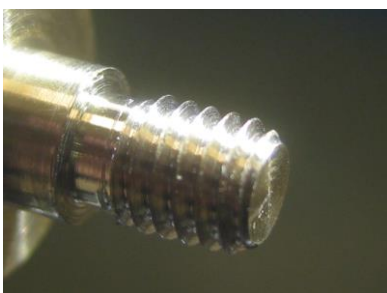
Turining down the cutter post



I made the shoulder where the cutter will be placed.



I threaded





Placed the cutter in and a washer



Put a bolt and tightened and secured it with some loctite glue

