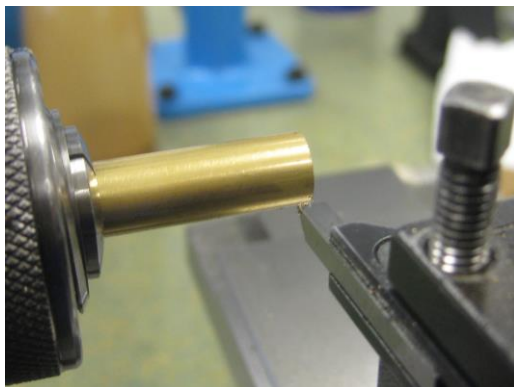
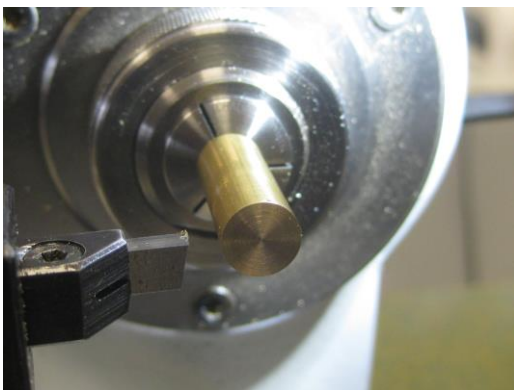
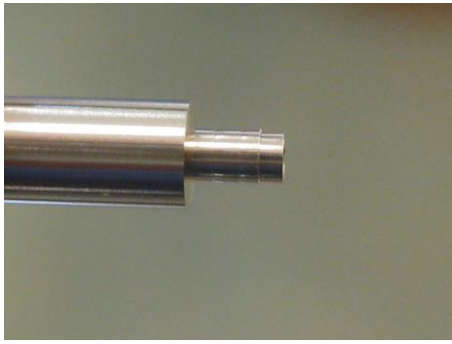


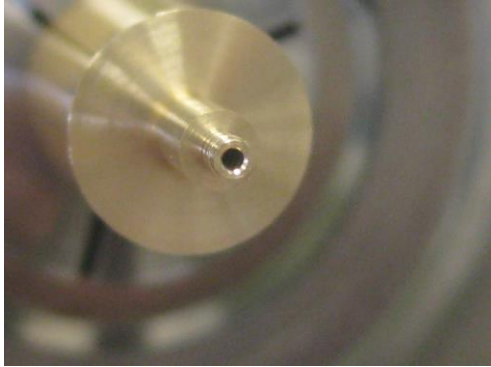


I chucked a thick brass rod into the shaubling 70 and starting to turn.





Here I turned the main body of the cannon pinion and scribed lines where the slot will be made at later stage.



Here I drilled the center hole